

IN THE CLAIMS

Please amend claims 1 – 6 and add claims 7 and 8 as follows:

1. (CURRENTLY AMENDED) A method of installing a trim rings ring to a headliner of a trim systems in-motor vehicle comprising the steps of:

stacking a sonic horn with the headliner and the [[a]]trim ring; and
a headliner; and
a sonic horn.

vibrating the sonic horn such that the trim ring and the headliner bond and weld
together in at least one weld area.

2. (CURRENTLY AMENDED) The method of installing a trim rings ring to a headliner trim systems as in claim 1, further comprising the step of providing a nest and wherein said step of stacking the sonic horn with headliner and the trim ring occurs on the nest such that the trim ring, the headliner, and the sonic horn are supported by the nest is supported by a nest and said headliner is placed on trim ring; said sonic horn (removed the word “stack”) vibrates to bond/weld said headliner to said trim ring creating a weld area.

[[4]] 3. (CURRENTLY AMENDED) The method of installing a trim rings ring to a headliner trim systems as in claim [[2]] 1, wherein said step of vibrating the sonic horn such that the trim ring and the headliner bond and weld together in at least one weld area creates there are numerous weld areas around perimeter of said trim ring.

[[5]] 4. (CURRENTLY AMENDED) The method of installing a trim rings ring to a headliner trim systems as in claim [[2]] 1, wherein said step of stacking the trim ring, the headliner, and a sonic horn further comprises including at least one energy director between the trim ring and the headliner trim ring further comprises energy directors to facilitate melting of trim ring to headliner in defined bond/weld areas.

[[6]] 5. (CURRENTLY AMENDED) The method of installing a trim rings ring to a headliner trim systems as in claim [[5]] 4, wherein said energy directors comprise of plastic.

[[7]] 6. (CURRENTLY AMENDED) The method of installing a trim rings ring to a headliner trim systems as in claim [[2]] 1, further comprising the step of fastening the headliner to a sunroof bracket with wherein fasteners are added said weld area so as to provide attachment between said headliner and said sunroof bracket.

7. (NEW) The method of installing a trim ring to a headliner as set forth in claim 1 wherein said step of stacking a sonic horn with the headliner and the trim ring includes stacking a band-shaped sonic horn with the headliner and the trim ring.

8. (NEW) The method of installing a trim ring to a headliner as set forth in claim 1 wherein said step of stacking the sonic horn with the headliner and the trim ring includes positioning the headliner between the sonic ring and the trim ring.